

**Double Helical Mod Sunderland Cutters**

Cutters are in pairs unless otherwise indicated

<b>Helix 30°</b>	<b>Helix 30°</b>	<b>Helix 30°</b>	<b>Helix 30°</b>
<b>TPA 20°</b>	<b>TPA 16°29'</b>	<b>TPA 30°</b>	<b>TPA 22°48'</b>
	<b>NPA 14 1/2°</b>	<b>NPA 17 1/2°</b>	<b>NPA 20°</b>
<b>Mod</b>	<b>Mod</b>	<b>Mod</b>	<b>Mod</b>
10	7	3	4
		6.5	5
		8	5.5
		24	6
			7
			8
			9.8