

**Timing Pulley Cutters**

Hobs		Shapers	
<b><u>Timing Pulley</u></b>			
0.500CP	20 PA	15 – 19 20 to rack	Grooved Pulleys 0.200P x 25PA CD 0.055
0.375CP	20 PA		3/8p grooved pulley 12-19t
0.200P	Belt Drive	BS4548	3/9 “ “
0.375P	Belt Drive	BS4548	1/2p “ “
0.500P	Belt Drive	BS4548	1/2 p power grip
0.875P	Belt Drive	BS4548	1/2 p 20pa cd 0.102 1/2p 25pa cd 0.102
8mm HDT		90t – 200t	1/2p grooved pulley to cut
14mm HTD		90t to rack	14t 0.75p 20pa cd0.034 3/8 x 20pa 1/2p cd 0.107 to cut 32-37t
			HDT  3/8 to cut 17-26 3/8 to cut 27-52
			Silent Chain  1/2p 3/4p 1/2p to cut 17-23 3/8p to cut 57 1/2p to cut 51-150