

**Ratchet Cutters**

Pitch sizes are approximate only and would require checking

<u>Pitch</u>	<u>Cutter type</u>	
1/32	shaper	
1/16	"	
3/32	"	
1/8	"	
7/32	"	
9/32	"	
8.5mm	"	
7/16	"	
1/2	"	
17/32	"	
5/8	"	
7/8	"	
1 1/4	"	
23NDP 20PA	hob	1 1/4 bore
1/16	Micron hob	
1/8	"	
1/4	"	
7/32	"	
3/16	"	
1/2	Sunderland	
1	"	