

**Timing Pulley Cutters**

<b>Hobs</b>		<b>Shapers</b>	<b>Sunderland</b>
<b><u>Pitch</u></b>		<b><u>Pitch</u></b>	<b><u>Pitch</u></b>
3/8"	BS 4548	0.200" 10 up - any	3/8" Powergrip 12 -
1/2"	BS 4548	0.234"	1/2" Powergrip 15 -
7/8"	BS 4548	3/8" 12-19 17 – 26 27 - 52	7/8" Powergrip 18 –
3/8" 20PA		1/2" 14 up 32 – 37	1/2" BS 4548 14 - 19
1/2" 20PA		59 – 79	7/8" 20PA 23 – 67
8mm HDT	90 – 200	2.5 MOD 25 PA	
14mm HTD	90 to rack	8 DP 30PA	1 1/4" 27 -

**HDT**

8mm 60+