

| <b><u>Shapers</u></b> |             | <b><u>Internal</u></b> |               | <b><u>Sunderland</u></b> |      |
|-----------------------|-------------|------------------------|---------------|--------------------------|------|
| <b><u>30 PA</u></b>   |             | <b><u>30 PA</u></b>    |               | <b><u>30 PA</u></b>      |      |
| 2.5 / 5               | flat        | 4 / 8                  | flat          | 2.5 / 5                  | flat |
| 3 / 6                 | flat        | 5 / 10                 | flat          | 4 / 8                    | flat |
| 4 / 8                 | flat        | 6 / 12                 | fillet & flat | 5/10                     | flat |
| 5 / 10                | flat        | 8 / 16                 | flat          | 10/20                    | flat |
| 6 / 8                 | flat        | 10 / 20                | fillet & flat | 24 / 48                  | flat |
| 6 / 12                | flat/fillet | 16 / 32                | fillet        |                          |      |
| 6.666 / 16            | flat        | 20 / 30                | fillet & flat |                          |      |
| 7 / 14                | flat        | 20 / 40                | fillet & flat |                          |      |
| 7.5 / 15              | flat        | 24 / 48                | fillet & flat |                          |      |
| 8 / 14                | flat        | 32 / 64                | fillet & flat |                          |      |
| 8 / 16                | flat/fillet | 40 / 80                | fillet        |                          |      |
| 8 / 32                | fillet      | 48 / 96                | fillet & flat |                          |      |
| 10 / 20               | flat/fillet |                        |               |                          |      |
| 12 / 24               | fillet      | <b><u>37.5 PA</u></b>  |               |                          |      |
| 12 / 48               | fillet/flat |                        |               |                          |      |
| 12.6 / 28             | flat        | 20 / 40                | flat          |                          |      |
| 16 / 32               | flat/fillet | 32 / 64                | fillet        |                          |      |
| 18 / 20               | fillet      |                        |               |                          |      |
| 20 / 30               | fillet      | <b><u>45 PA</u></b>    |               |                          |      |
| 20 / 40               | flat/fillet |                        |               |                          |      |
| 21.5 / 43             | flat        | 20 / 40                | fillet        |                          |      |
| 22.75 / 45.5          | flat        | 40 / 80                | fillet        |                          |      |
| 24 / 48               | flat        |                        |               |                          |      |
| 30 / 40               | fillet      |                        |               |                          |      |
| 32 / 64               | flat/fillet |                        |               |                          |      |
| 40 / 80               | fillet      |                        |               |                          |      |
| 48 / 96               | fillet      |                        |               |                          |      |
| <b><u>37.5 PA</u></b> |             |                        |               |                          |      |
| 20 / 40               | fillet      |                        |               |                          |      |
| <b><u>45 PA</u></b>   |             |                        |               |                          |      |
| 48 / 96               | fillet      |                        |               |                          |      |
| 64 / 128              | fillet      |                        |               |                          |      |