DP Involute Spline Shaper/Sunderland Cutters

Shapers

30 PA

2.5 / 5	flat
3 / 6	flat
4 / 8	flat
5 / 10	flat
6 / 8	flat
6 / 12	flat/fillet
6.666 / 16	flat
7 / 14	flat
7.5 / 15	flat
8 / 14	flat
8 / 16	flat/fillet
8 / 32	fillet
10 / 20	flat/fillet
12 / 24	fillet
12 / 48	fillet/flat stub
12.6 / 28	flat
16 / 32	flat/fillet
20 / 30	fillet
20 / 40	flat/fillet
21.5 / 43	flat
22.75 / 45.5	flat
24 / 48	flat
30 / 40	fillet
32 / 64	flat/fillet
40 / 80	fillet
48 / 96	fillet

45 PA

48 / 96	fillet
64 / 128	fillet

Internal

30 PA

4 / 8	flat
5 / 10	flat
6 / 12	fillet & flat
8 / 16	flat
10 / 20	fillet & flat
12 / 24	flat
16 / 32	fillet
20 / 30	fillet & flat
20 / 40	fillet
24 / 48	fillet & flat
32 / 64	fillet & flat
40 / 80	fillet
48 / 96	fillet & flat

37.5 PA

20 / 40	flat
32 / 64	fillet

45 PA

20 / 40	fillet
40 / 80	fillet

Sunderland

30 PA

2.5 / 5	flat
4 / 8	flat
5/10	flat
10/20	flat
24 / 48	flat