

<u>Shapers</u>		<u>Internal</u>		<u>Sunderland</u>	
<u>30 PA</u>		<u>30 PA</u>		<u>30 PA</u>	
2.5 / 5	flat	4 / 8	flat	2.5 / 5	flat
4 / 8	flat	5 / 10	flat	4 / 8	flat
5 / 10	flat	6 / 12	fillet & flat	5/10	flat
6 / 12	flat/fillet	8 / 16	flat	10/20	flat
6.666 / 16	flat	10 / 20	fillet & flat	24 / 48	flat
7 / 14	flat	16 / 32	fillet		
7.5 / 15	flat	20 / 30	fillet		
8 / 14	flat	20 / 40	fillet & flat		
8 / 16	flat/fillet	24 / 48	fillet & flat		
10 / 20	flat/fillet	32 / 64	fillet & flat		
12 / 24	fillet	40 / 80	fillet		
12.6 / 28	flat	48 / 96	fillet		
16 / 32	flat/fillet				
20 / 30	fillet	<u>37.5 PA</u>			
20 / 40	flat/fillet	20 / 40	flat		
21.5 / 43	flat	32 / 64	fillet		
22.75 / 45.5	flat				
24 / 48	flat	<u>45 PA</u>			
30 / 40	fillet	20 / 40	fillet		
32 / 64	flat/fillet	40 / 80	fillet		
40 / 80	fillet				
48 / 96	fillet				
<u>45 PA</u>					
48 / 96	fillet				
64 / 128	fillet				