

Gleason 4" Bevel cutters

25/1/14

<u>DP 14 1/2 PA</u>	<u>DP 17 1/2PA</u>	<u>DP 20 PA</u>	<u>DP 22 1/2PA</u>	<u>MOD</u>
2.5	4.909	5	9	2.5@14 1/2
3	8	7	4 / 5	1.5 @ 15
3.5	10	8		1.8 @ 20
3.5 to 6		8.5	<u>DP 25 PA</u>	
4		8.75		<u>CP</u>
5		9	4.4	
5 to 6		9.6	7.487	1/4 @14 1/2
5.5		11	8	5/16 @14 1/2
6		14	10	1/2 @ 14 1/2
7		15.03	12	11/16 @14 1/2
8		16		0.9236 @20
10		18		
12		18.5		
12 to 16				
13		25 to 29		
14		48		
16				
18		<u>Split pitch</u>		
20 to 24		3 / 4		
60 to 72		5 / 7		
		7 / 9		
		10 / 12		