

DP Involute Spline Hobs

| <u>30 PA</u> | root | <u>37 1/2 PA</u> | | pregrind |
|---------------------|-------------|-------------------------|---------------|---------------------|
| 3 / 4 | flat | 16 / 32 | fillet | <u>30 PA</u> |
| 4 / 8 | flat/fillet | 20 / 40 | flat & fillet | |
| 5 / 10 | flat | | | 12/24 |
| 6 / 12 | flat/fillet | | | 16 / 32 |
| 7 / 28 | flat | | | |
| 7.5 / 15 | fillet | <u>45 PA</u> | | |
| 7 / 9 | fillet | | | |
| 8 / 10 | flat | 20 / 40 | fillet | |
| 8 / 16 | flat/fillet | 80 / 160 | fillet | |
| 10 / 20 | flat | | | |
| 10.5 / 21 | flat | | | |
| 12 / 14 | flat | | | |
| 12 / 48 | fillet | | | |
| 13 / 26 | flat | | | |
| 16 / 32 | flat/fillet | | | |
| 20 / 30 | fillet | | | |
| 20 / 40 | flat | | | |
| 32 / 64 | flat/fillet | | | |