

DP Involute Spline Hobs

<u>30 PA</u>	root	<u>25 PA</u>	root	pregrind
3 / 4	flat	8 / 10	flat	<u>30 PA</u>
4 / 8	flat/fillet			
5 / 10	flat	<u>27 1/2 PA</u>		12/24
6 / 12	flat/fillet			16 / 32
7 / 9		6 / 8	flat	
7 / 28	flat			
7.5 / 15	fillet	<u>30 PA</u>		
8 / 10	flat			
8 / 16	flat/fillet	2 5/8	7 spline	
10 / 20	flat	2 3/4	7 spline	
10.5 / 21	flat			
12 / 14	flat			
12 / 24	fillet	<u>37 1/2 PA</u>		
12 / 48	fillet			
13 / 26	flat	16 / 32	fillet	
16 / 32	flat/fillet	20 / 40	flat & fillet	
20 / 30	fillet			
20 / 40	flat/fillet 2s			
32 / 64	flat/fillet			
40 / 80	fillet	<u>45 PA</u>		
		20 / 40	fillet	
		80 / 160	fillet	