

Gleason 4" Bevel cutters

12/10/17

<u>DP 14 1/2 PA</u>	<u>DP 14 1/2 PA</u>	<u>DP 17 1/2PA</u>	<u>DP 20 PA</u>	<u>MOD</u>
2.5	<u>Roughers</u>	4.909	<u>Split pitch</u>	2.5@14 1/2
3		8		1.5 @ 15
3.5	3	10	3 / 4	1.8 @ 20
3 1/2 to 6	4		4 / 5	
4	5		5 / 7	1.5 @ 20 rougher
5	5 - 6	<u>DP 20 PA</u>	7 / 9	
5 to 6	5 1/2		10 / 12	<u>CP</u>
5 1/2	6	8.5	12 / 14	
6	8	8.75		1/4 @14 1/2
7	10	9	<u>DP 22 1/2PA</u>	1/2 @ 14 1/2
8	11	9.6		5/8 @ 14 1/2
10	12	11	9	11/16 @14 1/2
12	14	14	4 / 5	
12 to 16	16	15.03		0.9236 @20
13	20	16	<u>DP 25 PA</u>	
14	20 - 24			11/16 @ 14 1/2
16		25 to 29	4.4	rougher
18			7.487	
		<u>Roughers</u>	8	
20 to 24			10	
60 to 72		3 1/2	12	
		4 1/2		
		5		
		9		
		10		
		13		
		14		
		18		
		20		