

Module Pitch Sunderland Cutters

<u>14 1/2 PA</u>	<u>15 PA</u>	<u>20 PA</u>	<u>22 1/2 PA</u>	<u>Split Pitch</u>	pregrind
1.5	1.5	0.75	3.85	<u>20 PA</u>	<u>19 PA</u>
2	2.5	1.25			
2.25	7.75	1.75	<u>26 PA</u>	11 / 9	7.5 pgr
2.5	10	2			
3	12	3	19	<u>17 1/2 PA</u>	<u>20 PA</u>
3.5		3.5			
4	<u>16 PA</u>	3.8637	<u>30 PA</u>	2.5 / 3	3
4.5		4.5			6
5	5.5	4.7	1		7
5.5	8	5			
7	14	5.5			
7.5	18	6			
8	27	6.5			
9		7			
10	<u>17 1/2 PA</u>	9			
11		14			
12	5.5	27			
13					
14					
15					
16					
24		2.5 stub			
		10 stub			