

<b><u>DP 14 1/2 PA</u></b>	<b><u>DP 14 1/2 PA</u></b>	<b><u>DP 20 PA</u></b>	<b><u>DP 20 PA</u></b>	<b><u>MOD</u></b>
2.5	<b><u>Roughers</u></b>	8.5	<b><u>Split pitch</u></b>	1.5 @ 15
3		8.75		
3.5	3	11	3 / 4	1.5 @ 20 rougher
3 1/2 to 6	4	14	4 / 5	
4	5	15.03	5 / 7	<b><u>CP</u></b>
5	5 - 6	16	7 / 9	
5 to 6	5 1/2	18.5	10 / 12	1/4 @ 14 1/2
5 1/2	6		12 / 14	1/2 @ 14 1/2
6	7	25 to 29		5/8 @ 14 1/2
7	8		<b><u>DP 25 PA</u></b>	11/16 @ 14 1/2
8	9	<b><u>Roughers</u></b>		
10	10		4.4	
12	11	3 1/2	8	11/16 @ 14 1/2
12 to 16	12	4 1/2	10	rougher
13	14	9		
14	16	10		
16	20	13		
18	20 - 24	14		
		18		
20 to 24		20		
60 to 72				