

**Gleason 12" Bevel cutters**

12/10/17

<b><u>DP 14 1/2 PA</u></b>	<b><u>DP 14 1/2 PA</u></b>	<b><u>DP 17 1/2PA</u></b>	<b><u>DP 20 PA</u></b>	<b><u>MOD</u></b>
2.5	<b><u>Roughers</u></b>	4.909	<b><u>Split pitch</u></b>	2.5@14 1/2
3		8		1.5 @ 15
3.5	3	10	3 / 4	1.8 @ 20
3 1/2 to 6	4		4 / 5	
4	5		5 / 7	1.5 @ 20 rougher
5	5 - 6	<b><u>DP 20 PA</u></b>	7 / 9	
5 to 6	5 1/2		10 / 12	<b><u>CP</u></b>
5 1/2	6	8.5	12 / 14	
6	8	8.75		1/4 @14 1/2
7	10	9	<b><u>DP 22 1/2PA</u></b>	1/2 @ 14 1/2
8	11	11		5/8 @ 14 1/2
10	12	14	9	11/16 @14 1/2
12	14	15.03	4 / 5	
12 to 16	16	16		0.9236 @20
13	20	18	<b><u>DP 25 PA</u></b>	
14	20 - 24	18.5		11/16 @ 14 1/2
16			4.4	rougher
18		25 to 29	7.487	
			8	
20 to 24		<b><u>Roughers</u></b>	10	
60 to 72			12	
		3 1/2		
		4 1/2		
		9		
		10		
		13		
		14		
		18		
		20		