

Module Pitch Sunderland Cutters

| <u>14 1/2 PA</u> | <u>15 PA</u> | <u>20 PA</u> | <u>22 1/2 PA</u> | <u>Split Pitch</u> | pregrind |
|-------------------------|-------------------------|---------------------|-------------------------|---------------------------|---------------------|
| 1.5 | 1.5 | 1.25 | 3.85 | <u>17 1/2 PA</u> | <u>19 PA</u> |
| 2 | 2.5 | 2 | | | |
| 2.25 | 7.75 | 3.5 | <u>26 PA</u> | 2.5 / 3 | 7.5 |
| 2.5 | 10 | 3.8637 | | | |
| 3 | 12 | 4.5 | 19 | <u>20 PA</u> | <u>20 PA</u> |
| 3.5 | | 4.7 | | | |
| 4 | <u>16 PA</u> | 5 | | 11 / 9 | 3 |
| 4.5 | | 5.5 | | | 6 |
| 5 | 5.5 | 6 | | <u>30 PA</u> | 7 |
| 5.5 | 8 | 6.5 | | | |
| 7 | 14 | 8 | | 2 / 1 | |
| 7.5 | 18 | 9 | | | |
| 8 | 27 | 27 | | | |
| 9 | | | | | |
| 10 | <u>17 1/2 PA</u> | | | | |
| 11 | | | | | |
| 12 | 5.5 | | | | |
| 13 | | | | | |
| 14 | | | | | |
| 15 | | | | | |
| 16 | | | | | |
| 24 | | | | | |