

Diametral Pitch Sunderland Cutters

<u>14 1/2 PA</u>	<u>14 1/2 PA</u>	<u>20 PA</u>	<u>20 PA</u>	<u>25 PA</u>	pregrind
1 1/4	15	1	9	1	<u>14 1/2 PA</u>
1 3/8	16	1 1/4	10	1 1/4	
1 1/2	18	1.26	10.86	1 1/2	9
1 5/8	20	1 3/8	11	3	
1 3/4	25	1 3/4	12		<u>19 1/2 PA</u>
2	26	2	14		
2 1/4	30	2.046	15		3
2 1/2	32	2 1/4	16		
3	36	2 1/2	18		<u>20PA</u>
3 1/2	45	2 3/4	20		
4		3	23		1 3/4
4 1/2		3 1/4	24		3
5		3 1/2	25		3 1/2
6		3 3/4	28		4
7		4	30		4 1/2
8		4 1/2	36		5
9		5	40		6
10		6	50		7
11		6 1/2	52		8
12		7	60		9
14		8			10
					12
					<u>25 PA</u>
					3.5805