

Module Pitch Sunderland Cutters

<u>14 1/2 PA</u>	<u>15 PA</u>	<u>20 PA</u>	<u>22 1/2 PA</u>	<u>Split Pitch</u>	pregrind
1.5	1.5	1.25	3.85	<u>17 1/2 PA</u>	<u>19 PA</u>
2	2.5	2			
2.25	7.75	3.5	<u>26 PA</u>	2.5 / 3	7.5
2.5	10	3.8637			
3	12	4.5	19	<u>20 PA</u>	<u>20 PA</u>
3.5		4.7			
4	<u>16 PA</u>	5	<u>30 PA</u>	11 / 9	3
4.5		5.5			6
5	5.5	6	1	<u>30 PA</u>	7
5.5	8	6.5			
7	14	8		2 / 1	
7.5	18	9			
8	27	27			
9					
10	<u>17 1/2 PA</u>				
11					
12	5.5				
13					
14					
15					
16					
24					