

Diametral Pitch Sunderland Cutters

<u>14 1/2 PA</u>	<u>20 PA</u>	<u>20 PA</u>	<u>Split Pitch</u>	<u>pregrind</u>
1 1/4	1	20	<u>14 1/2 PA</u>	<u>14 1/2 PA</u>
1 3/8	1 1/4	23		
1 1/2	1.26	25	6 / 8	5
1 5/8	1 3/8	28		
1 3/4	1 3/4	30	<u>20 PA</u>	<u>20PA</u>
2	2	36		
2 1/4	2 1/4	40	1.75 / 2	1 3/4
2 1/2	2 1/2	50	2 / 2.5	3
3	2 3/4	52	2 / 3	3 1/2
3 1/2	3	60	2.5 / 3	3 3/4
4	3 1/4		2 5 / 3.5	4
4 1/2	3 1/2	<u>25 PA</u>	3 / 4	4 1/2
5	3 3/4		3.5 / 4.5	5
6	4	1	4 / 5	6
7	4 1/2	1 1/4	5 / 6	7
8	5	16	5 / 7	8
9	6		6 / 8	9
10	6 1/2		7 / 9	10
11	7		8 / 10	12
12	8		9 / 10	14
14	9		9 / 11	
15	10		10 / 12	
16	11		12 / 14	
18	12		14 / 18	
20	14			
25	15			
26	16			
30	18			
32				
36				
45				