

Straight Side Spline Hob

<u>3 Spline</u>	<u>6 Spline</u>	<u>6 Spline</u>	<u>8 Spline</u>
0.875x0.775x0.194	0.375x0.316x0.091	1.623x1.437x0.405	2.050x1.827x0.365
		1.625x1.378x0.400	2.988x2.505x0.556
1.125x1.025x0.194	0.492x0.423x0.124	1.625x1.390x0.413	4.750x4.117x0.747
	0.499x0.450x0.124		
1.875x1.640x0.375		1.741x1.496x0.446	<u>9 Spline</u>
	0.625x0.559x0.153	1.748x1.549x0.437	
2.542x2.333x0.313		1.750x1.509x0.444	3.811x3.476x0.604
	0.742x0.675x0.187	1.758x1.554x0.442	
2.688x2.400x0.510	0.742x0.685x0.198		
	0.745x0.638x0.132	2.176x1.811x0.622	
3.500x3.149x0.635	0.749x0.525x0.158	2.210x2.012x0.640	
3.570x3.154x0.449			
	0.832x0.750x0.210	2.249x2.025x0.561	
		2.25 BS2059 deep	
<u>4 Spline</u>	0.874x0.788x0.217		
		2.346x2.046x0.550	
0.518x0.398x0.158	1.094x0.898x0.278	2.375x1.998x0.621	
	1.116x1.012x0.279		
0.687x0.594x0.163	1.174x1.034x0.310	2.494x2.257x0.640	
	1.180x0.999x0.273	2.495x2.249x0.624	
0.747x0.615x0.182		2.495x2.257x0.629	
	1.248x1.099x0.311	2.499x2.251x0.625	
1.252x1.062x0.300	1.250x1.058x0.308	2.5φ BS2059 deep	
	1.375x1.164x0.339	2.559x2.282x0.550	pregrind
	1.375x1.164x0.399	(65 x57.96x13.97)	
	1.375x1.165x0.340		<u>6 Spline</u>
	1.375x1.179x0.346	2.739x2.337x0.684	
	1.375 BS A20 deep		1.491x1.286x0.386
		2.75φ BS2059deep	1.615x1.405x0.410
	1.481x1.196x0.373	2.750x2.409x0.685	1.616x1.393x0.417
	1.490x1.288x0.379		1.676x1.505x0.477
	1.5φ BS2059 deep	2.999x2.699x0.743	2.000x1.719x0.506
			2.241x1.928x0.572
	1.599x1.394x0.410	3.75φ BS2059deep	