

**Mod & CircularPitch Internal Shaper Cutters**

| <u>MOD</u>       | <u>MOD</u>         | <u>CP</u>        |
|------------------|--------------------|------------------|
| <u>14-1/2 PA</u> | <u>30 PA</u>       | <u>14-1/2 PA</u> |
| 1                | 4.0 flat           | 1/4              |
| 2                |                    |                  |
| 4                | <u>45 PA</u>       | <u>20 PA</u>     |
|                  | 2                  | 5/16             |
|                  |                    | 1/2              |
|                  | <u>20 PA</u>       |                  |
|                  | <u>Split Pitch</u> |                  |
|                  | 2 / 1.25           |                  |
|                  | 2 / 1.5            |                  |
|                  | 2.5 / 2            |                  |
|                  | 2.75 / 2.0         |                  |