

D P Internal Shaper Cutters

<u>14 1/2 PA</u>	<u>20 PA</u>	<u>20 PA</u>	<u>25 PA</u>	<u>Split Pitch</u>	<u>Split Pitch</u>
4	3	30	4.039	<u>20 PA</u>	<u>22 1/2 PA</u>
6	5	32	8		
7	6	34	10	4 / 5	5 / 7
8	7	36	12	5 / 7	
9	8	38	16	5 / 10	<u>27 1/2 PA</u>
10	10	40	18	6 / 8	
12	12	42		7 / 9	12 / 20
14	13	42	<u>27 1/2 PA</u>	8 / 10	
15	14	44		8 / 16	
16	15	48	12	10 / 12	
18	16	50		12 / 14	
20	18	60	<u>30 DP</u>	12 / 16	
22	20	64		14 / 16	
44	22	72	20	14 / 18	
48	24	75	54	13 / 16	
50	26	80		15 / 17	
60	28	96	<u>35 DP</u>	16 / 18	
83.55		100		20 / 24	
		120	6	28 / 37	
	34.578			30 / 40	
	59.954			32 / 42	
		60.6		36 / 48	
		61.1963		40 / 54	
		74.7162			
		83.333			