

D P Internal Shaper Cutters

<u>14 1/2 PA</u>	<u>20 PA</u>	<u>20 PA</u>	<u>25 PA</u>	<u>27 1/2 PA</u>	<u>30 DP</u>
4	3	30	4.039	12	20
6	5	32	8		54
7	6	34	10		
8	7	36	12		<u>35 DP</u>
9	8	38	16		
10	10	40	18		6
12	12	42			
14	13	42			
15	14	44			
16	15	48			
18	16	50			
20	18	60			
22	20	64			
44	22	72			
48	24	75			
50	26	80			
60	28	96			
83.55		100			
		120			
	34.578				
	59.954				
		60.6			
		61.1963			
		74.7162			
		83.333			