

**20 PA Circular Pitch Cutters**

<b>HOB</b>	<b>SHAPER</b>	<b>INTERNAL</b>	<b>SUNDERLAND</b>
<b>CP</b>	<b>CP</b>	<b>CP</b>	<b>CP</b>
1/8	3/16	1/4	1/16
3/16	7/32	7/32	3/16
1/4	1/4	5/16	1/4
5/16	5/16		5/16
1/2	3/8		3/8
11/16	7/16		1/2
3/4	15/32		9/16
13/16	1/2		5/8
1 1/4	9/16		11/16
	5/8		3/4
	3/4		13/16
	7/8		7/8
	1		1
	1 1/8		1 1/8
			2 7/8
			4
	<b>pregrind</b>		4 1/2
	7/16		
	<b>split pitch</b>		
	15/16 / 13/16		