

**Diametral Pitch Hobs**

<u>14 1/2 PA</u>	<u>14 1/2 PA</u>	<u>20 PA</u>	<u>20 PA</u>	<u>20 PA</u>	pregrind
3	28	1 1/4	15	46	<b><u>14 1/2 PA</u></b>
3 1/2	29	1 1/2	16	48	
4	30	1 3/4	17	50	6
5	31	2	18	52	7
6	32	2 3/4	19	55	10
7	34	3	19 1/2	56	12
7 1/2	36	3 1/2	20	58	
8	38	4	22	60	<b><u>20 PA</u></b>
9	40	5	24	62	
10	42	6	26	64	2 3/4
11	44	7	28	64 cycloid	3
12	46	8	29	65	4
14	48	10	30	67	4 1/2
16	50	11	32	72	5
18	56	12	34	80	6
20	60	13	36	88	6.4252
21	64	14	38	96	7
22	80		40	100	8
24	100		44	120	9
25	108			160	9 1/4
26				6.4	10
					12
4.7285		8.691			14
6.518			18.24		15
					16
6DP 3 start					17
8DP 2 start					18
					20
					26
					30